



19578

## Parts List

| Ref | Class | Part                     | Description                    | Qty | Comment | Footnote |
|-----|-------|--------------------------|--------------------------------|-----|---------|----------|
| -   | 1647  | 9148A20                  | GEAR HOUSING (Complete)        | 1   |         |          |
| 1   | 1647  | 9148A12                  | GEAR HOUSING ASSEMBLY (B.      | 1   |         |          |
| 48  |       | 78956                    | SHIFT CAM                      | 1   |         |          |
| 49  |       | 89594A 1                 | FOLLOWER, CAM                  | 1   |         |          |
| 50  |       | 816520                   | ROD, CLUTCH ACTUATOR           | 1   |         |          |
| 51  | 24    | 79910                    | SPRING, COMPRESSION            | 2   |         |          |
| 52  | 12    | 78910                    | WASHER, COMPRESSION SPR        | AR  |         |          |
| 53  | 17    | 78906                    | PIN, SPRING LOCATOR            | 1   |         |          |
| 54  | 15    | 47397A 1                 | SHIM SET, BEARING OUTER R.     | AR  |         |          |
| 55  | 31    | 78172A 1                 | BEARING ASSEMBLY, Tapered      | 1   |         |          |
| 56  | 43    | 44102A 2                 | FORWARD GEAR ASSEMBLY          | 1   |         |          |
| 57  | 31    | 73363                    | ROLLER BEARING (5/8")          | 2   |         |          |
| 57  | 31    | 54928 1                  | ROLLER BEARING (1")            | 1   |         |          |
| 58  | 52    | 78959                    | RATCHET, SLIDING CLUTCH        | 1   |         |          |
| 59  | 17    | 78905                    | PIN, Cross, RATCHET TO PROP    | 1   |         |          |
| 60  | 17    | 78909                    | PIN, Detent, RATCHET           | 2   |         |          |
| 61  | 24    | 78962                    | SPRING, RETAINING-CROSS PI     | 2   |         |          |
| 62  | 44    | 94148                    | PROPELLER SHAFT                | 1   |         |          |
| 63  |       | N. S. S.                 | Not Sold Seperate, Reverse Gea | 1   |         |          |
| 64  |       | 68100 1                  | RING, THRUST - BEARING CAF     | 1   |         |          |
| 65  | 30    | 88957A 1                 | BEARING, BALL - REVERSE GE     | 1   |         |          |
| 66  | 25    | 31534                    | O-RING, BEARING CARRIER        | 1   |         | 2,7      |
| 67  |       | 43567A 1                 | BEARING CARRIER ASSEMBLY       | 1   |         |          |
| 68  | 31    | 30956                    | BEARING, Needle, BEARING C     | 1   |         |          |
| 69  | 26    | 76868                    | SEAL, BEARING CARRIER          | 2   |         | 7        |
| 70  | 28    | 30281                    | KEY, LOCATING - BEARING CAF    | 1   |         |          |
| 71  | 14    | 79447                    | TAB WASHER, GEAR HOUSING       | 1   |         |          |
| 72  |       | 79448                    | RETAINER, GEAR HOUSING         | 1   |         |          |
| 73  |       | <a href="#">316400 4</a> | TRIM TAB, GEAR HOUSING         | 1   |         |          |
| 74  | 10    | 66024                    | SCREW, (.437-14 x 1.75), TRIM  | 1   |         |          |
| 75  |       | 67891                    | FILLER BLOCK                   | 1   |         |          |
| 76  | 11    | 34933                    | NUT, (.437-20)                 | 2   |         |          |
| 77  | 10    | 65210                    | SCREW, (.375-16 x 1.00)        | 1   |         |          |
| 77  | 10    | 74727                    | SCREW, (.375-16 x 6.00)        | 1   |         |          |
| 78  |       | 13171                    | THRUST HUB                     | 1   |         |          |
| 79  | 12    | 31211A 2                 | WASHER, Splined                | 1   |         |          |
| 80  | 14    | 816629                   | TAB WASHER                     | 1   |         |          |
| 81  | 11    | 52707A 1                 | NUT KIT, Propeller             | 1   |         |          |
| 82  | 13    | 42351 1                  | LOCKWASHER                     | 1   |         |          |
| 83  | 12    | 45176                    | WASHER, (.453 x .812 x .105)   | 2   |         |          |
| 26  |       | 89228A 2                 | SEAL KIT                       | 1   |         |          |